



It takes years to build a reputation and minutes to ruin it

Service and quality have been at the forefront of HYDRAQUIP's growth since the company started up in 1989, an ethos that has helped them become recognised as a leading UK manufacturer of braided hose assemblies. This has been achieved by having a strong and dedicated team that understand and work to meet this goal. As part of this commitment the company sought to gain a formal recognition and achieved ISO accreditation in 1996 and have held it consistently since then and are currently accredited to ISO 9001-2000.

some customer comments

In my purchasing role I deal with hundreds of suppliers, but I can count on one hand those I trust to deliver what we need. I'm pleased to say HYDRAQUIP is one of these...

I can buy my hoses from a number of suppliers, but HYDRAQUIP take some beating. I'm impressed with their efficiency, their prices and their product quality.

I'm truly impressed with their friendly, professional manner and the time and trouble they have taken to understand our business...



an invitation from Duncan MacBain - managing director

Over the years we have served thousands of customers, sold millions of hoses and solved numerous problems. One way we have achieved this is by extending a warm welcome to our customers and their customers by inviting them to visit our production facility at their convenience. Many people have already done so and found it interesting and beneficial. If you would like to visit us, feel free to contact any of our management team here at HYDRAQUIP.

Duncan MucBam

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made to mage service

applications and industries supplied
air conditioning, automotive, boiler
manufacturers, building services,
catalogue sales, catering, ceiling panels,
food industry, fuel, gas, heating, HEVAC,
marine, modular, OEM, plumbing, sanitary
manufacturers, shower pumps, vending...
...your application

Hoses are available in standard lengths and fittings combinations but are also available in bespoke variations to meet exact requirements for a specific application.











HQ building service hoses meet or exceed the BSRIA Flexible Hose Standard BG4-2004 and are suitable for applications such as – anti vibration, building services, ceilings, fan coils, heating, OEM and plumbing applications. A non toxic epdm rubber tube is overbraided with stainless steel wire with brass fittings secured by stainless crimped ferrules.

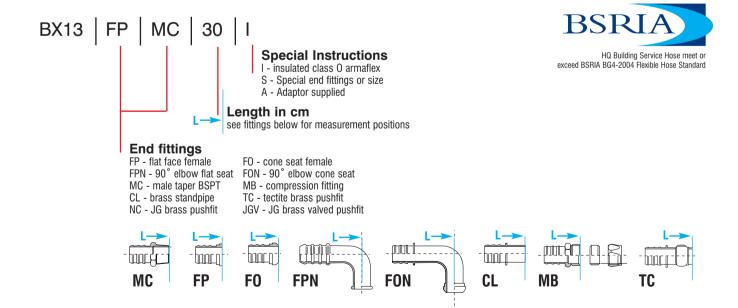
Temperature range -20°C to + 110°C

вх но	BX HOSE SELECTION						fitting sizes				
Part No	I/D mm	I/D Inch	0/D (mm)	Working Pressure (Bar)	Min. Bend Radius (mm)	Coil Size (mm)	Standard BSP	Optional BSP FF	Standard Compression or standpipe	Optional Compression or standpipe	Push Fit
BX08	8	5/16	12	20	37	100	1/4	3/8, 1/2	8mm	10mm	-
BX10	10	3/8	14	20	60	100	3/8	1/4, 3/4	10mm	15mm	10
BX13	13	1/2	17	20	70	100	1/2	3/8, 3/4	15mm	22mm	12, 15
BX16	16	5/8	22	16	80	50	1/2	3/4	15mm	-	-
BX19	19	3/4	27	16	90	50	3/4	1	22mm	-	22
BX25	25	1	34	10	110	50	1	-	28mm	-	-
BX32	32	11/4	44	10	170	25	11/4	-	-	-	-
BX40	40	11/2	54	6	200	20	1 ¹ / ₂	-	-	-	-
BX50	50	2	64	6	250	20	2	-	-	-	-





Inspection hole to ensure correct fitting





BSPT MALE x BSPT MALE

Length	1/2"	3/4"	1"	1 ¹ / ₄ "	1 ¹ / ₂ "	2
300mm	BX13MCMC30	BX19MCMC30	BX25MCMC30	BX32MCMC30	BX40MCMC30	BX50MCMC30
450mm	BX13MCMC45	BX19MCMC45	BX25MCMC45	BX32MCMC45	BX40MCMC45	BX50MCMC45
600mm	BX13MCMC60	BX19MCMC60	BX25MCMC60	BX32MCMC60	BX40MCMC60	BX50MCMC60



BSP SWIVEL FEMALE x BSPT MALE (supplied with epdm or fibre washer)

Length	1/2"	3/4"	1"	1 1/4"	1 ¹ / ₂ "	2
300mm	BX13FPMC30	BX19FPMC30	BX25FPMC30	BX32FPMC30	BX40FPMC30	BX50FPMC30
450mm	BX13FPMC45	BX19FPMC45	BX25FPMC45	BX32FPMC45	BX40FPMC45	BX50FPMC45
600mm	BX13FPMC60	BX19FPMC60	BX25FPMC60	BX32FPMC60	BX40FPMC60	BX50FPMC60



BSP SWIVEL FEMALE x BSP SWIVEL FEMALE (supplied with epdm or fibre washers)

Length	1/2"	3/4"	1"	11/4"	1 ¹ / ₂ "	2
300mm	BX13FPFP30	BX19FPFP30	BX25FPFP30	BX32FPFP30	BX40FPFP30	BX50FPFP30
450mm	BX13FPFP45	BX19FPFP45	BX25FPFP45	BX32FPFP45	BX40FPFP45	BX50FPFP45
600mm	BX13FPFP60	BX19FPFP60	BX25FPFP60	BX32FPFP60	BX40FPFP60	BX50FPFP60



BSPT MALE x BRASS STAND PIPE

Length	1/2"	3/4"
300mm	BX13MCCL30	BX19MCCL30
450mm	BX13MCCL45	BX19MCCL45
600mm	BX13MCCL60	BX19MCCI 60



COMPRESSION x BRASS STAND PIPE

Length	1/2"	3/4"
300mm	BX13MBCL30	BX19MBCL30
450mm	BX13MBCL45	BX19MBCL45
600mm	BX13MBCL60	BX19MBCL60



4 - 5 building services hoses rubber



BSPT MALE x COMPRESSION*

Length	1/2"	3/4"	1"	1 ¹ / ₄ "	1 ¹ / ₂ "	2
300mm	BX13MCMB30	BX19MCMB30	BX25MCMB30	BX32MCMB30	BX40MCMB30	BX50MCMB30
450mm	BX13MCMB45	BX19MCMB45	BX25MCMB45	BX32MCMB45	BX40MCMB45	BX50MCMB45
600mm	BX13MCMB60	BX19MCMB60	BX25MCMB60	BX32MCMB60	BX40MCMB60	BX50MCMB60

^{*} NB - Compression fittings 35mm and above are supplied as female ended with loose stud adaptors



BSP SWIVEL FEMALE x COMPRESSION* (supplied with epdm or fibre washer)

Length	1/2"	3/4"	1"	1¹/₄"	1¹/2"	2
300mm	BX13FPMB30	BX19FPMB30	BX25FPMB30	BX32FPMB30	BX40FPMB30	BX50FPMB30
450mm	BX13FPMB45	BX19FPMB45	BX25FPMB45	BX32FPMB45	BX40FPMB45	BX50FPMB45
600mm	BX13FPMB60	BX19FPMB60	BX25FPMB60	BX32FPMB60	BX40FPMB60	BX50FPMB60

^{*} NB - Compression fittings 35mm and above are supplied as female ended with loose stud adaptors



COMPRESSION x COMPRESSION*

Length	1/2"	3/4"	1"	11/4"	11/2"	2
300mm	BX13MBMB30	BX19MBMB30	BX25MBMB30	BX32MBMB30	BX40MBMB30	BX50MBMB30
450mm	BX13MBMB45	BX19MBMB45	BX25MBMB45	BX32MBMB45	BX40MBMB45	BX50MBMB45
600mm	BX13MBMB60	BX19MBMB60	BX25MBMB60	BX32MBMB60	BX40MBMB60	BX50MBMB60

^{*} NB - Compression fittings 35mm and above are supplied as female ended with loose stud adaptors



BSPT MALE x TECTITE

Length	1/2"	3/4"
300mm	BX13MCTC30	BX19MCTC30
450mm	BX13MCTC45	BX19MCTC45
600mm	BX13MCTC60	BX19MCTC60



TECTITE x TECTITE

Length	1/2"	3/4"
300mm	BX13TCTC30	BX19TCTC30
450mm	BX13TCTC45	BX19TCTC45-
600mm	BX13TCTC60	BX19TCTC60





Large bore 1/2" assemblies

for applications where a higher flow rate is preferred on 1/2" or 15mm connections a larger bore hose is available with a through the fitting dimension of circa 2.5mm more than a standard 1/2" assembly.



PRE INSULATED HOSES

Any assembly can be insulated with class 0 insulation. Capped up to 1" taped above. All sizes vapour sealed.











HYDRAQUIP have been supplying hoses into the Ceiling market since the mid 1990's and have an in depth understanding of the requirements and expectations required by this industry. Installations have included many corporate headquarters and high profile buildings in major cities across the world.

- 100% factory tested to 30 bar
- Reduced installation times
- 10 vear quarantee
- BSRIA approved and tested

Hose Assemblies

Temperature range -20°C to +85°C

Working Pressure up to 20 bar for bsp& compression, 10 bar push fit

Safety Factor 3:1

Tube EPDM rubber
Braid 304 stainless steel
Ferrules 303 stainless steel

Fittings Brass (plain or nickel plated) - taper male, female, compression or push fit



Double shut off couplings

Self sealing quick connect and disconnect couplings are available for 10mm and 13mm bore hoses. The inclusion of these within a system allow for instant isolation on disconnection and make light work when flushing a circuit. Larger sizes also available on request.





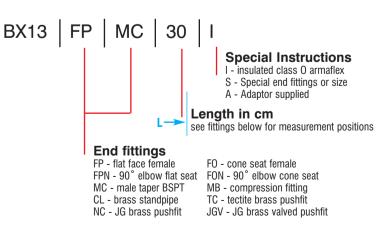


Installation Benefits

- Installation time reduced by up to 40%
- · No risk of fire from blow torch
- · No risk of solder splatter
- Pipe flexibility allows for cabling through restricted areas
- · Excellent connectivity in confined spaces and tool free
- Demountable without harm to pipework
- · Less wastage of cut pipe
- · Permanent leak-proof joint first time, without the need for adjustment
- · Lightweight and easy to handle on site

Fittings Options

Hose ID	Male	Female	Compression	Stand Pipe	Push Fit
10mm	3/8, 1/2, 3/4	3/8, 1/2, 3/4	10mm, 15mm	10mm, 12mm, 15mm	10mm
13mm	3/8 1/2 3/4	3/8 1/2 3/4	12mm 15mm 22mm	15mm 22mm	12mm 15mm



















ceiling hoses



STANDARD CEILING HOSE

Ceiling hoses are available in standard and bespoke lengths and are typically available within a matter of days regardless of the length.

MALE x MALE



MALE x COMPRESSION



COMPRESSION x COMPRESSION



MALE x PUSH FIT



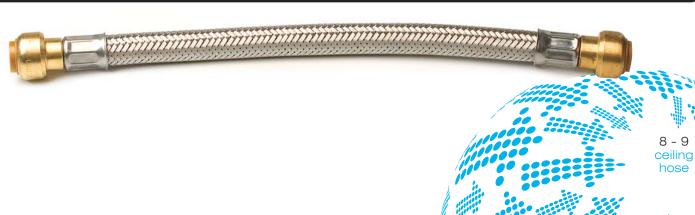
PUSH FIT x PUSH FIT



MALE x TECTITE



TECTITE x TECTITE





building service hoses stainless steel

The HQ rubber building service hoses range of stainless hoses meet the BSRIA BG4-2004 Flexible hose standard. Standard assemblies are manufactured with a single wire braid over a convoluted stainless steel core with either mild or stainless steel fittings secured by stainless weld collars. Variations include unbraided hose for low pressure and double braided hose for higher pressures.

- Specifically designed to meet the requirements of ISO 10380 flexibility class 1
- Suitable for elevated temperature up to 600°C or in cryogenic applications down to -200°C
- Manufactured to BS 6501 Part 1, 1991, Type B flexibility
- Working pressures up to 50 bar





BSPT MALE x BSPT MALE (MILD STEEL)

Length	1/2"	3/4"	1"	1 1/4"	1 ¹ / ₂ "	2
300mm	SS13MCMC30	SS19MCMC30	SS25MCMC30	SS32MCMC30	SS40MCMC30	SS50MCMC30
450mm	SS13MCMC45	SS19MCMC45	SS25MCMC45	SS32MCMC45	SS40MCMC45	SS50MCMC45
600mm	SS13MCMC60	SS19MCMC60	SS25MCMC60	SS32MCMC60	SS40MCMC60	SS50MCMC60



BSP SWIVEL FEMALE x BSPT MALE (MILD STEEL)

Length	1/2"	3/4"	1"	1 ¹ / ₄ "	1 ¹ / ₂ "	2"
300mm	SS13F0MC30	SS19F0MC30	SS25F0MC30	SS32F0MC30	SS40F0MC30	SS50F0MC30
450mm	SS13F0MC45	SS19F0MC45	SS25F0MC45	SS32F0MC45	SS40F0MC45	SS50F0MC45
600mm	SS13F0MC60	SS19F0MC60	SS25FOMC60	SS32FOMC60	SS40F0MC60	SS50FOMC60



BSP SWIVEL FEMALE x BSP SWIVEL FEMALE (MILD STEEL)

Length	1/2"	3/4"	1"	11/4"	11/2"	2"
300mm	SS13F0F030	SS19F0F030	SS25F0F030	SS32F0F030	SS40F0F030	SS50F0F030
450mm	SS13F0F045	SS19F0F045	SS25F0F045	SS32F0F045	SS40F0F045	SS50F0F045
600mm	SS13F0F060	SS19F0F060	SS25F0F060	SS32F0F060	SS40F0F060	SS50F0F060



PN16 FLANGE FIXED x PN16 FLANGE-SWIVEL (MILD STEEL)

Length	1"	11/4"	1 ¹ / ₂ "	2"	3"	4"
300mm	SS25PNFPNS30	SS32PNFPNS30	SS40PNFPNS30	SS50PNFPNS30	SS75PNFPNS30	SS100PNFPNS30
450mm	SS25PNFPNS45	SS32PNFPNS45	SS40PNFPNS45	SS50PNFPNS45	SS75PNFPNS45	SS100PNFPNS45
600mm	SS25PNEPNS60	SS32PNFPNS60	SSAUDNIEDNISEU	SSEUDNIEDNISEU	SS75PNEPNS60	SS100PNFPNS60



building service hoses stainless steel



BSPT MALE x BSPT MALE (STAINLESS STEEL)

Length	1/2"	3/4"	1"	1 ¹ / ₄ "	1 ¹ / ₂ "	2"
300mm	SS13SMCSMC30	SS19SMCSMC30	SS25SMCSMC30	SS32SMCSMC30	SS40SMCSMC30	SS50SMCSMC30
450mm	SS13SMCSMC45	SS19SMCSMC45	SS25SMCSMC45	SS32SMCSMC45	SS40SMCSMC45	SS50SMCSMC45
600mm	SS13SMCSMC60	SS19SMCSMC60	SS25SMCSMC60	SS32SMCSMC60	SS40SMCSMC60	SS50SMCSMC60



BSP SWIVEL FEMALE x BSPT MALE (STAINLESS STEEL)

Length	1/2"	3/4"	1"	1¹/₄"	1¹/2"	2"
300mm	SS13SF0SMC30	SS19SF0SMC30	SS25SF0SMC30	SS32SF0SMC30	SS40SF0SMC30	SS50SF0SMC30
450mm	SS13SF0SMC45	SS19SF0SMC45	SS25SF0SMC45	SS32SF0SMC45	SS40SF0SMC45	SS50SF0SMC45
600mm	SS13SF0SMC60	SS19SF0SMC60	SS25SF0SMC60	SS32SF0SMC60	SS40SF0SMC60	SS50SF0SMC60



BSP SWIVEL FEMALE x BSP SWIVEL FEMALE (STAINLESS STEEL)

Length	1/2"	3/4"	1"	11/4"	1 ¹ / ₂ "	2"
300mm	SS13SF0SF030	SS19SF0SF030	SS25SF0SF030	SS32SF0SF030	SS40SF0SF030	SS50SF0SF030
450mm	SS13SF0SF045	SS19SF0SF045	SS25SF0SF045	SS32SF0SF045	SS40SF0SF045	SS50SF0SF045
600mm	SS13SF0SF060	SS19SF0SF060	SS25SF0SF060	SS32SF0SF060	SS40SF0SF060	SS50SF0SF060



PN16 FLANGE FIXED x PN16 FLANGE-SWIVEL (STAINLESS STEEL)

Length	1"	11/4"	11/2"	2"	3"	4"
300mm	SS25SPNFSPNS30	SS32SPNFSPNS30	SS40SPNFSPNS30	SS50SPNFSPNS30	SS75SPNFSPNS30	SS100SPNFSPNS30
450mm	SS25SPNFSPNS45	SS32SPNFSPNS45	SS40SPNFSPNS45	SS50SPNFSPNS45	SS75SPNFSPNS45	SS100SPNFSPNS45
600mm	SS25SDNESDNIS60	SS32SDNIESDNIS60	CS/USDNESDNSSU	SSEUSPINSEDNISED	SS75SPNESPNS60	SS100SDNESDNS60







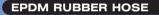
In demanding environments, the Mapress stainless steel and copper press connection system gives you both freedom and confidence along with the versatility of a flexible hose for final connections and to allow for expansion in systems. In addition to the combinations shown here we are able to offer hose assemblies with Mapress fittings to suit up to 108mm pipe.

STAINLESS STEEL HOSE

Single overbraided convoluted stainless steel tube fitted with Stainless Steel Mapress and threaded fittings, secured by stainless steel weld collars. APPLICATIONS: Hot and Cold Water, Industrial applications, Fire Sprinkler systems, Gas supply on request. TEMPERATURE RANGE: Water -30°C to +120°C, Gas -20°C to +70°C.

Part No	ID mm	ID inch	OD mm	WP bar	MIN BEND mm	KG/Mtr
DN12	12	1/2	21	16	45	0.36
DN20	20	3/4	27	16	70	0.52
DN25	25	1	36	16	85	0.75





EPDM rubber tube stainless steel overbraid fitted with Copper Mapress and Brass/NP Brass threaded fittings. **APPLICATIONS: Hot and Cold Water, Industrial applications.**

TEMPERATURE RANGE: Water -30°C to +120°C.

								999
	Part No	ID mm	ID inch	OD mm	WP bar	MIN BEND mm	KG/Mtr	100
	DN12	12	1/2	21	16	70	0.30	222
	DN20	20	3/4	27	16	90	0.48	
	most expe a reported flat, and u specificati The air co	ensive fla £27 mil niquely, on! nditionin fittings	t – one pa llion. The it's all laid g system, and self s	art of 21 residence I out on o , fitted ou eal quick	Manresa Fe is 30 time floor we the with our release co	Road in Chelsea	ose,	
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mapress hoses



STAINLESS STEEL ASSEMBLIES WITH STAINLESS FITTINGS

Part Number	bore mm	length mm	Fitting 1	Fitting 2
HQ-SS12MPMP30	12	300	15mm Mapress	15mm Mapress
HQ-SS12MPMP50	12	500	15mm Mapress	15mm Mapress
HQ-SS19MPMP30	19	300	22mm Mapress	22mm Mapress
HQ-SS19MPMP50	19	500	22mm Mapress	22mm Mapress
HQ-SS25MPMP30	25	300	28mm Mapress	28mm Mapress



Part Number	bore mm	length mm	Fitting 1	Fitting 2
HQ-SS12MPMC30	12	300	15mm Mapress	1/2" bspt male
HQ-SS12MPMC50	12	500	15mm Mapress	1/2" bspt male
HQ-SS19MPMC30	19	300	22mm Mapress	3/4" bspt male
HQ-SS19MPMC50	19	500	22mm Mapress	3/4" bspt male
HQ-SS25MPMC30	25	300	28mm Mapress	1" bspt male

ALSO AVAILABLE Mapress x female, Mapress elbows. Larger bore sizes available on request.



STAINLESS OVERBRAIDED EPDM RUBBER ASSEMBLIES WITH BRASS/COPPER FITTINGS

Part Number	bore mm	length mm	Fitting 1	Fitting 2
HQ-SW12MPMP30	12	300	15mm Mapress	15mm Mapress
HQ-SW12MPMP50	12	500	15mm Mapress	15mm Mapress
HQ-SW19MPMP30	19	300	22mm Mapress	22mm Mapress
HQ-SW19MPMP50	19	500	22mm Mapress	22mm Mapress



Part Number	bore mm	length mm	Fitting 1	Fitting 2
HQ-SW12MPMC30	12	300	15mm Mapress	1/2" bspt male
HQ-SW12MPMC50	12	500	15mm Mapress	1/2" bspt male
HQ-SW19MPMC30	19	300	22mm Mapress	3/4" bspt male
HQ-SW19MPMC50	19	500	22mm Mapress	3/4" bspt male

ALSO AVAILABLE Mapress elbows.







stainless steel self assembly

The HQ PLUMBflex range of self assembly annular corrugated stainless steel hose, is suitable for general plumbing applications and solar panel installations, when used in accordance with the working parameters as shown below. Simplicity and speed make this an ideal solution for both manufacturing and on site assembly with a noticeable reduction in labour making it a favourite across many continents.



STAINLESS PIPE CUTTER

Suitable for cutting pipe between DN15 and DN32 Part Number KZ295Q





Hyperline FX is unlike any other PTFE hose product currently available. The PTFE liner tube is smooth bore on the inside but convoluted on the outside, to combine the ease of assembly and high flow rates of a smooth bore hose with the flexibility and kink resistance of a convoluted hose in one product. Hyperline FX is designed to be used in place of Smoothbore Hose when improved flexibility is required, and to replace Convoluted Hose when improved flow characteristics or easier assembly is required.

Hyperline FX, SS - Natural PTFE Tube external 304 stainless steel braid



PROPERTIES

Temperature Rating: The temperature rating is from -70° (-94°F) to +260°C (500°F), but the maximum working pressure (MWP) must be reduced by 1% for each 1°C above 130°C (1% for each 1.8°F above 266°F). The maximum working temperature for the Polyaramid Fibre braided hose is +180°C (+365°F)

Pressure Resistance: The maximum working pressures are as listed, up to 130°C (266°F). The design of conventional auto convoluted PTFE hose liner permits internal "pressing out" of the convolutions inside the braid over time and under temperature and pressure, leading to premature failures. The narrow and highly compressed web sections of Hyperline FX are much more resistant to pressing out, hence a much longer service life under pressure can be achieved. Tube Only grades can only be used at pressures up to 4 Bar (60 psi) up to 130°C (266°F) and are not fully vacuum resistant.

Full Vacuum Resistance: Stainless Steel braided Hyperline FX hose is vacuum resistant up to 130°C (266°F).

Reduced Diffusion Rates: The way the Hyperline FX tube liner is made, by web compression without fracture, surprisingly generates a much improved resistance to gas permeation, compared to any other type of smooth bore or convoluted PTFE hose. Much lower diffusion rates can therefore be achieved.

Excellent Flow Rates: Due to the non turbulent flow through a smooth bore hose, Hyperline FX flow rates for a given pressure drop and actual bore size are 2 to 3 times higher than for a convoluted PTFE hose. (This applies to the hose itself. If end fittings are applied, however, which introduce a smaller bore at the ends, this multiple is reduced).

The 'whistling' noises created by the turbulent flow of gases or steam through convoluted hose are eliminated in Hyperline FX.

Excellent Internal Cleanability: Internal cleanliness and self-drainability are optimised by the smooth bore. This eliminates 'pockets' of fluids trapped in internal convolutions. 'Bridging' with solid particles is also eliminated.

APPLICATIONS

Automotive and Motor Sport - replacing conventional PTFE hoses in ESP systems, fuel systems, braking systems and oil lines. Refrigeration - refrigerant feed lines to freezer plates, where the high resistance to permeation, together with the flexibility and chemical resistance are primary advantages.

Steam and Gas Lines - where the smooth bore ensures non turbulent gas flow, leading to noise free operation at higher flow rates and longer service life. Industrial applications in general where the ease of assembly to end fittings together with the higher flow rates, chemical and temperature resistance and resistance to permeation make Hyperline FX the optimum choice. Not suitable for use in applications requiring PTFE lined and Flared End Fittings - for such applications only Bioflex is suitable.

conventional convoluted PTFE liner convoluted bore **Hydraline FX Liner** rib section web section smooth bore

Specifications (Hydraline FX, SS or FX, AS SS Only)

Nominal Hose Size	Part No. *Natural Grade only	Actual Bore		TO (Tub Outsid		SS Braid D		Ra	Bend dius		Vorking ssure	Bui Press	sure
in		in	mm	in	mm	in	mm	in	mm	psi	BAR	psi	BAR
1/4	92-100-04-01-02	0.270	6.8	0.383	8.6	0.378	9.6	3/4	19	1300	88	5200	350
3/8	92-100-06-01-02	0.394	10.0	0.490	12.5	0.534	13.5	1	25	1200	80	4800	320
1/2	92-100-08-01-02	0.536	13.6	0.646	16.4	0.690	17.5	11/4	32	900	60	3600	240
5/8	92-100-10-01-02	0.658	16.7	0.788	20.0	0.843	21.4	2	50	750	50	3000	200
3/8	92-100-12-01-02	0.780	19.8	0.938	23.8	0.989	25.1	23/8	60	625	42	2500	170
1	92-100-16-01-02	1.039	26.4	1.190	30.0	1.250	31.3	27/8	73	580	40	2320	160

^{*} For AS Grades, use 92-110- in place of 92-100-





suction and delivery hoses

Hot Dip galvanised steel pipes are produced with welded male and female couplings – either Bauer type or Anfor type **LLDPE Pipe** is manufactured from heavy duty polyethylene, to convey water and water based slurry. Supplied with lever lock couplings (male & female).

10 Bar water suction assemblies are manufactured with black SBR tube and ozone resistant cover. Supplied with lever lock couplings (male & female).

Green PVC suction hose assemblies are manufactured from green pvc with a white integral pvc helix. Supplied with lever lock couplings (male & female).

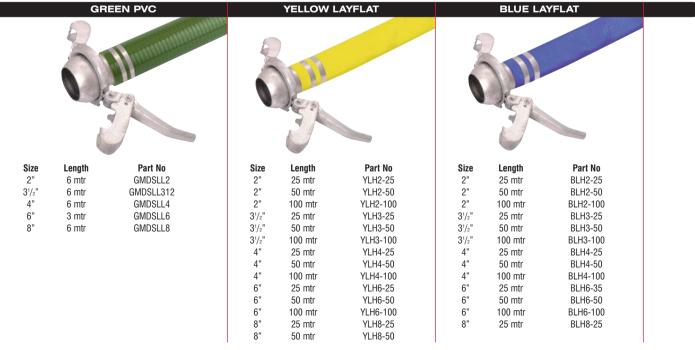
Yellow PVC layflat assemblies are manufactured from pvc.

With a working pressure of 6bar and are supplied with male or female Bauer couplings.

Blue PVC layflat assemblies are manufactured from pvc.

With working pressures of 2" -4bar, 3" to 4" -3bar, 6" -2.5bar, 8" -3bar. Supplied with Bauer male or female.





composite hoses



Hvdrachem PG

General purpose chemical hose suitable for suction discharge and vacuum applications for a wide variety of acids, alkalis. solvents and petroleum products from -20°C to +80°C. Commonly used for road and rail tankers and in plant, this group of hoses is the standard for many leading chemical manufacturers and hauliers.

Hvdrachem PTSG 160

For elevated temperatures combine the excellent chemical properties of PTFE/ECTFE with considerable resistance to heat. Common applications are for molten sulphur and bitumen emulsion. However, they can also be used for many applications where heat renders standard Hydrachem hoses unsuitable. Temperature range -20°C to +160°C.

Hydraoil 3 is commonly used for road tanker and in-plant transfer of petrol, fuel oils and lubricating oils in the temperature range -20°C to +80°C. It is a well proven hose which is used by tanker fleets worldwide.

HYDRACHEM PG COMPOSITE HOSE to BS

CONSTRUCTION

Inner Wire Helix Polypropylene Coated Galvanised Mild Steel High Tensile Strength Wire

Polypropylene Linina Sealing Film 3 Polypropylene 4 Reinforcements Polypropylene

PVC Coated Polyester Cloth Cover

Galvanised Mild Steel High Tensile Strength Wire Outer Wire Helix

TEMPERATURE -20°C to +80°C

SAFFTY FACTOR 4:1



Camlock - End Fitting

HYDRACHEM PTSG 160 COMPOSITE HOSE

CONSTRUCTION

Inner Wire Helix 316 Stainless Steel High Tensile Strength Wire

2 Lining Virgin PTFE Film 3 Sealing Film Polypropylene Film Reinforcements Polyester Cloth

5 PVC Coated Polyester Cloth Cover

Outer Wire Helix Galvanised Mild Steel High Tensile Strength Wire

TEMPERATURE -20°C to +160°C

SAFETY FACTOR

Bore Diameter		Max Working Pressure			Bend Radius		Weight	
inch	mm	BARS	PSI	inch	mm	KG/M	LB/FT	
1	25	14	200	4	100	0.8	0.5	
11/2	38	14	200	5 ¹ / ₂	140	1.2	0.8	
2	50	14	200	7	180	1.9	1.3	
21/2	65	14	200	8	205	2.5	1.7	
3	75	14	200	11	280	3.0	2.0	
4	100	14	200	15 ¹ / ₂	395	4.8	3.2	



Flanges - End Fitting

HYDRAOIL 3 COMPOSITE HOSE to BS3492:19

CONSTRUCTION

Inner Wire Helix Galvanised Mild Steel High Tensile Strength Wire

Polypropylene Lining Sealing Film Polypropylene Reinforcements Polypropylene

PVC Coated Polyester Cloth Cover

Outer Wire Helix Galvanised Mild Steel High Tensile Strength Wire

TEMPERATURE -20° to +80°C SAFETY FACTOR 4 · 1

Bore Diameter		Max Working Pressure		Bei Rad		Wei	Weight		
inch	mm	BARS	PSI	inch	mm	KG/M	LB/FT		
1	25	10.5	150	4	100	0.8	0.5		
11/2	38	10.5	150	5	125	1.1	0.7		
2	50	10.5	150	6	150	1.6	1.1		
2 ¹ / ₂	65	10.5	150	7	180	2.1	1.4		
3	75	10.5	150	8	205	2.5	1.7		
4	100	10.5	150	10 ¹ / ₂	265	3.6	2.4		



Threaded - End Fitting

END FITTINGS

All fittings are available in a choice of materials

N.B. It is important to advise HYDRAQUIP of the product being conveyed when ordering Composite Hoses. All hoses supplied have electrical continuity and are tested and certified accordingly.





washdown hose, guns and lances

PRESSURE WASHER HOSE AND LANCES

Part No.

1PWLA-38B Blue non marking pressure washer assembly, 3/8 bore x 10 mtr c/w

anti kink cuffs, 3/8 female fittings

Part No.

PRESSURE LANCE 1002-038

2020-2974

Pressure Lance - 150°C, 250 bar, 25 lpm, $^{9}\!/\!\mathrm{s}^*$ bsp, 900mm lance Single lance - 150°C, 350 bar, 40 lpm, $^{3}\!/\!\mathrm{s}^*$ bsp, 900mm lance Double Lance - 150°C, 250 bar, 3/8" bsp



1PWLA-38B

HOSE

WDH1 White non marking wash down hose for hot water up to 100°C , 10 bar wp. $^{1}/_{2}"$ bore x 50mtrBH19

Brewers hose for hot water up to 95°C (short periods) steam sterilisation up to 130°C (30 mins).

40mtr coils 3/4" - BH19, 1" - BH25, 11/4" - BH32, 11/2" - BH38

FQH13 Food Quality Steam Hose, for temperature of 164°C saturated steam, 95°C hot water. 40mtr coils

¹/₂" - FQH13, ³/₄" - FQH19, 1" - FQH25





WASHDOWN GUNS

WASH GUN **REDWASH GUN** HYGWASH

Heavy Duty Water Gun - Blue rubber insulated handle, scuff resistant, trigger lock, adjustable spray, 1/2" bsp $Heavy\ Duty\ Water\ Gun\ -\ Red\ rubber\ insulated\ handle,\ scuff\ resistant,\ trigger\ lock,\ adjustable\ spray,\ ^{1/2}"\ bsp$

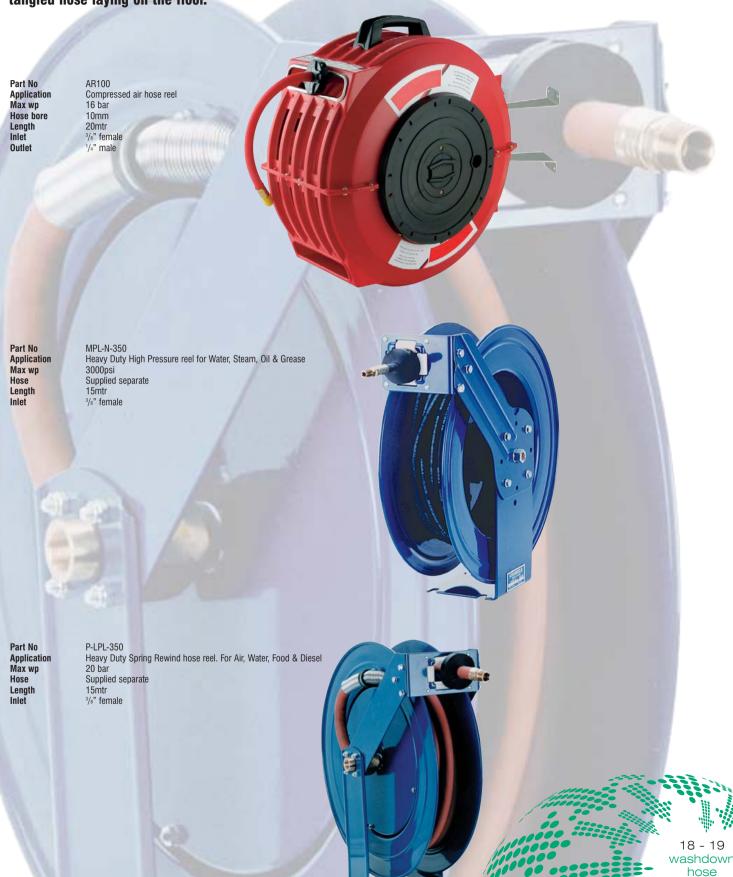
Hygienic Heavy Duty Stainless Steel Gun White non marking rubber insulated handle, scuff resistant, trigger lock, adjustable spray, 1/2" bsp





and hose reels

Hose reels are a cost effective solution to users of long length hose assemblies in a variety of applications. Auto rewind reels will give increased hose life and dramatically reduce the risk of accidents and injuries associated with tangled hose laying on the floor.





valves



• Full bore	SPP	Part No	Part No	Part No	
 Nickel plated brass 	1/4"	101300	101500	101400	
• BS EN331	3/8"	101305	101505	101405	
• -20°C to +130°C	1/2"	101310	101510	101410	
WRAS approved	3/4"	101315	101515	101415	
 British Gas approved 	1"	101320	101520	101420	
	11/4"	101325	101525	101425	
	1 1/2"	101330	101530	101430	
	2"	101335	101535	101435	
	21/2"	101340	101540	101440	
	3"	101345	101545	101445	
	Δ"	101350	101550	101450	









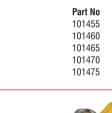


 Full bore
 Nickel plated brass
• BS EN331
 -20°C to +130°C
 WRAS approved
 British Gas approved

Full bore
 Nickel plated brass
 BS EN331
 -10°C to +130°C
 WRAS approved
 British Gas approved

SPP	Part No
1/4"	101600
3/8"	101605
1/2"	101610
3/4"	101615
1"	101620

Part No 101700
101705
101710
101715
101720







Tube OD	Part No
15mm	102450
22mm	102455
28mm	102460



Part No	Part No
102470	102420
102475	102425
102480	102430







WRAS APPRODUCT

Mini Ball Valves

•	Reduced bore
•	Chrome Plated
•	Metal thumb grip
•	-20°C to +60°C

	IIOuuoou boio
•	Chrome Plated
•	Metal thumb grip
•	-20°C to +60°C
•	WRAS approved

	Female x Female
BSP	Part No
1/4"	102505
3/8"	102510
1/2"	102515
3/4"	102520

Male x Female	
Part No	
102555	
102560	
102565	
102570	

OEM components



Also available from HYDRAQUIP are numerous components and valves for inclusion as part of a finished product or as part of a kit, with an ex-stock availability on over 50,000 products. In addition to the ex-stock range of components, HYDRAQUIP are able to offer a design and manufacture service to OEM's who have higher volume requirements for non standard designs.

Both standard and special valves are available for high volume users



and can be supplied as a single delivery or scheduled to meet production requirements.



Distribution manifolds are available in 2, 3 and 4 way and especially suited for Modular builds.



HYDRAQUIP work closely alongside John Guest's OEM division.



The full John Guest range is available as component parts of a finished kit.





WRAS approved tap flexibles

HQ wRED range of WRAS approved tap flexibles suitable for plumbing and potable water connections.

Tube 304 Stainless steel overbraided non toxic epdm rubber hose

manufactured accordance to BS6920 German KTW W270 and D.V.G.W. VP543

Working Pressure 15 ba

Temperature range 70°C (brass fittings)

65°C (plastic fittings)

FEMALE x FEMALE with CAPTIVE WASHERS

Part Number	bore mm	length mm	Fitting 1	Fitting 2
W-TAPFF12	10	300	1/2" female	1/2" female



FEMALE x COMPRESSION

Part Number	bore mm	length mm	Fitting 1	Fitting 2
W-TAP15-10	10	300	1/2" female	15mm compression
W-TAP15-10-500	10	500	1/2" female	15mm compression
W-TAP15-10-3/4	10	500	3/4" female	15mm compression
W-TAP22	13	300	³/4" female	22mm compression



COMPRESSION x COMPRESSION

Part Number	bore mm	length mm	Fitting 1	Fitting 2
W-TAP15-10-MR	10	300	15mm compression	15mm compression



FEMALE x ISOLATING VALVE

Part Number	bore mm	length mm	Fitting 1	Fitting 2
W-TAP15-10V	10	300	1/2" female	15mm ISO valve
W-TAP15-10V-3/4	10	300	3/4" female	15mm ISO valve
W-TAP22V	13	300	3/4" female	22mm ISO valve



MONOBLOC TAPTAIL

Part Number	bore mm	length mm	Fitting 1	Fitting 2
W-TAPTAIL10 (pair)	8	300	M10 (long & short)	15mm compression
W-TAPTAIL12 (pair)	8	300	M12 (long & short)	15mm compression





WRAS approved tap flexibles



PUSH FIT x FEMALE

Part Number	bore mm	length mm	Fitting 1	Fitting 2
W-TAP15J-10	10	300	1/2" female	15mm JG speedfit
W-TAP15J-10-500	10	500	1/2" female	15mm JG speedfit
W-TAP15J	13	300	1/2" female	15mm JG speedfit
W-TAP15J-500	13	500	1/2" female	15mm JG speedfit
W-TAP15J-900	13	900	1/2" female	15mm JG speedfit
W-TAP15J-3/4	13	300	3/4" female	15mm JG speedfit
W-TAP15J-3/4-500	13	500	3/4" female	15mm JG speedfit
W-TAP15J-3/4-900	13	900	3/4" female	15mm JG speedfit
W-TAP22J-13	13	300	3/4" female	22mm JG speedfit
W-TAP22J-13-500	13	500	3/4" female	22mm JG speedfit
W-TAP22J-13-900	13	900	3/4" female	22mm JG speedfit







PUSH FIT x STAND PIPE

Part Number	bore mm	length mm	Fitting 1	Fitting 2
W-TAP15JCL	13	300	15mm JG speedfit	15mm stand pipe
W-TAP15JCL-500	13	500	15mm JG speedfit	15mm stand pipe
W-TAP15JCL-900	13	900	15mm JG speedfit	15mm stand pipe



PUSH FIT x PUSH FIT

Part Number	bore mm	length mm	Fitting 1	Fitting 2
W-TΔP15 II	13	300	15mm IC speedfit	15mm IG enoudfit



FEMALE x PUSH FIT ISOLATING VALVE

Part Number	bore mm	length mm	Fitting 1	Fitting 2
W-TAP15JV	13	300	1/2" female	
W-TAP15JV-500	13	500	1/2" female	



approved tap flexibles



tap flexibles

Tube 304 Stainless steel overbraided non toxic epdm rubber hose

Working Pressure 15 bar

Temperature range 70°C (brass fittings) 65°C (plastic fittings)

FEMALE x FEMALE with CAPTIVE WASHERS

Part Number	bore mm	length mm	Fitting 1	Fitting 2	
BX10FPFP30S	10	300	1/2" female	1/2" female	



FEMALE x COMPRESSION

Part Number	bore mm	length mm	Fitting 1	Fitting 2
TAP15-10-3/8	10	300	3/8" female	15mm compression
TAP15-10	10	300	1/2" female	15mm compression
TAP15-10-500	10	500	1/2" female	15mm compression
TAP15-10-600	10	600	1/2" female	15mm compression
TAP15-10-900	10	900	1/2" female	15mm compression
TAP15-10-3/4	10	300	3/4" female	15mm compression
TAP15-10-3/4-500	10	500	3/4" female	15mm compression
TAP15	13	300	1/2" female	15mm compression
TAP15-500	13	500	1/2" female	15mm compression
TAP15-900	13	900	1/2" female	15mm compression
TAP22	13	300	3/4" female	22mm compression
TAP22-500	13	500	3/4" female	22mm compression
TAP22-900	13	900	3/4" female	22mm compression



COMPRESSION x COMPRESSION

Part Number	bore mm	length mm	Fitting 1	Fitting 2
TAP15-10-MB	10	300	15mm compression	15mm compression
TAP15-10-MB-500	10	500	15mm compression	15mm compression
TAP15-10-MB-900	10	900	15mm compression	15mm compression
TAP15-MB	13	300	15mm compression	15mm compression
TAP22-MB	19	300	22mm compression	22mm compression



tap flexibles



FEMALE x ISOLATING VALVE

Part Number	bore mm	length mm	Fitting 1	Fitting 2
TAP15-10V	10	300	1/2" female	15mm ISO valve
TAP15-10V-500	10	500	1/2" female	15mm ISO valve
TAP15-10V-3/4	13	300	3/4" female	15mm ISO valve
TAP15-10V-3/4-500	13	500	3/4" female	15mm ISO valve
TAP15V	13	300	1/2" female	15mm ISO valve
TAP22V	13	300	3/4" female	22mm ISO valve



MONOBLOC TAPTAIL

Part Number	bore mm	length mm	Fitting 1	Fitting 2
TAPTAIL10	8	300	M10 (long & short)	15mm compression
TAPTAIL12	8	300	M12 (long & short)	15mm compression



COMPRESSION x ELBOW

Part Number	bore mm	length mm	Fitting 1	Fitting 2
TAP15E	13	300	15mm compression	1/2" elbow
TAP15E-500	13	500	15mm compression	1/2" elbow



WING NUT x WING NUT

Part Number	bore mm	length mm	Fitting 1	Fitting 2
TAPWW12	13	300	1/2" wing nut	1/2" wing nut
TAPWW12-500	13	500	1/2" wing nut	1/2" wing nut



WING NUT x PUSH FIT

Part Number	er bore lengt mm mm		Fitting 1	Fitting 2	
TAP15W	13	300	1/2" wing nut	15mm push fit	
TAP15WW-500	13	500	1/2" wing nut	15mm push fit	





black push fit tap flexibles

Improved ease of connection added to the benefits of a flexible hose make this range ideal for numerous applications from domestic to major manufacturers.

FEMALE x HQ-BLACK PUSH FIT

Part Number	bore mm	length mm	Fitting 1	Fitting 2	
GT10-1	10	300	1/2" female	15mm push fit	
GT125-1	13	300	1/2" female	15mm push fit	
GT125-1-500	13	500	1/2" female	15mm push fit	
GT125-3	13	300	3/4" female	22mm push fit	

FEMALE x HQ-BLACK VALVED PUSH FIT

Part Number	bore mm	length mm	Fitting 1	Fitting 2	
GT10-2	10	300	1/2" female	15mm valved push fit	
GT125-2	13	300	1/2" female	15mm valved push fit	
GT125-4	13	300	3/4" female	22mm valved push fit	

HQ-BLACK x HQ-BLACK

Part Number	bore mm	length mm	Fitting 1	Fitting 2
GT10-8	10	300	15mm push fit	15mm push fit
GT125-8	13	300	15mm push fit	15mm push fit
GT125-9	13	300	22mm push fit	22mm push fit



HQ BLACK PUSH FIT x MONOBLOC TAPTAIL

Part Number	bore mm	length mm	Fitting 1	Fitting 2
TAPTAIL10-GT	8	300	M10 (long & short)	15mm push fit
TAPTAIL12-GT	8	300	M12 (long & short)	15mm push fit





push fit tap flexibles with john guest ends

Improved ease of connection along with the assurance of the JOHN GUEST SPEEDFIT fittings, added to the benefits of a flexible hose make this range ideal for numerous applications.

FEMALE x JG SPEEDFIT

Part Number	bore mm	length mm	Fitting 1	Fitting 2
TAP15J-10	10	300	1/2" female	15mm JG speedfit
TAP15J-10-500	10	500	1/2" female	15mm JG speedfit
TAP15J-10-900	10	900	1/2" female	15mm JG speedfit
TAP15J	13	300	1/2" female	15mm JG speedfit
TAP15J-500	13	500	1/2" female	15mm JG speedfit
TAP15J-900	13	900	1/2" female	15mm JG speedfit
TAP15J-3/4	13	300	3/4" female	15mm JG speedfit
TAP15J-3/4-500	13	500	3/4" female	15mm JG speedfit
TAP15J-3/4-900	13	900	3/4" female	15mm JG speedfit
TAP22J-13	13	300	3/4" female	22mm JG speedfit
TAP22J-13-500	13	500	3/4" female	22mm JG speedfit
TAP22.I-13-900	13	900	3/4" female	22mm .IG sneedfit



FEMALE x JG SPEEDFIT VALVED PUSH FIT

Part Number	bore mm	length mm	Fitting 1	Fitting 2
TAP15JPV	13	300	1/2" female	15mm JG speedfit valved



JG SPEEDFIT x JG SPEEDFIT

Part Number	bore mm	length mm	Fitting 1	Fitting 2
TAP15JJ	13	300	15mm JG speedfit	15mm JG speedfit
TAP22JJ	13	300	22mm JG speedfit	22mm JG speedfit



JG SPEEDFIT x STAND PIPE

Part Number	bore mm	length mm	Fitting 1	Fitting 2
TAP15JCL	13	300	15mm JG speedfit	15mm stand pipe
TAP15JCL-500	13	500	15mm JG speedfit	15mm stand pipe
TAP15JCL-900	13	900	15mm JG speedfit	15mm stand pipe



JG SPEEDFIT x MONOBLOC TAPTAIL

Part Number	bore mm	length mm	Fitting 1	Fitting 2
TAPTAIL10-JG	8	300	M10 (long & short)	15mm JG speedfit
TAPTAIL12-JG	8	300	M12 (long & short)	15mm JG speedfit



push fit tap flexibles with brass john guest ends



For applications that require no compromise on quality, the JOHN GUEST BRASS range of fittings, added to the benefits of a flexible hose make this range ideal for prestigious applications.

FEMALE x BRASS JG SPEEDFIT

Part Number	bore mm	length mm	Fitting 1	Fitting 2
TAP15JP	13	300	1/2" female	15mm brass JG speedfit
TAP15JP-500	13	500	1/2" female	15mm brass JG speedfit
TAP15JP-900	13	900	1/2" female	15mm brass JG speedfit



BRASS JG SPEEDFIT x BRASS JG SPEEDFIT

Part Number	bore mm	length mm	Fitting 1	Fitting 2
TAP15JP-JP	13	300	15mm brass JG speedfit	15mm brass JG speedfit
TAP15JP-JP-500	13	500	15mm brass JG speedfit	15mm brass JG speedfit
TAP15JP-JP-900	13	900	15mm brass JG speedfit	15mm brass JG speedfit



FEMALE x BRASS JG SPEEDFIT ISO VALVE

Part Number	bore mm	length mm	Fitting 1	Fitting 2
TAP15JV	13	300	1/2" female	15mm brass JG valve
TAP15JV-500	13	500	1/2" female	15mm brass JG valve
TAP15JV-900	13	900	¹ /2" female	15mm brass JG valve



BRASS JG SPEEDFIT x BRASS JG SPEEDFIT ISO VALVE

Part Number	bore mm	length mm	Fitting 1	Fitting 2
TAP15JVP	13	300	15mm brass JG speedfit	15mm brass JG valve
TAP15JVP-500	13	500	15mm brass JG speedfit	15mm brass JG valve
TAP15JVP-900	13	900	15mm brass JG speedfit	15mm brass JG valve
			accession of the second	*************

26 - 27 black push-fit & push-fit tap flexibles with john guest ends



elegant chromed valves & hose assemblies

As the name suggests the ELEGANT range of push fittings has been designed for mid to high end users of these types of fittings. Finished in deep chrome, the range will complement any installation but is especially suited to projects where the supply pipe connection is visible.







ELEGANT MONOBLOC KITS (supplied boxed)

Part Number	Description	Pack Qty	Box Qty	
HQE-SMK-M10	Straight valve kit for M10 Monobloc Taps	1	10	
HQE-SMK-M12	Straight valve kit for M12 Monobloc Taps	1	10	
HQE-AMK-M10	Angled valve kit for M10 Monobloc Taps	1	10	
HQE-AMK-M12	Angled valve kit for M12 Monobloc Taps	1	10	

Boxed kit comprising of 2 \times 300mm monobloc flexibles, 2 \times 10mm-15mm straight or angled iso valves, 2 \times 15mm chrome finish wall pipe discs





ELEGANT VALVES - STRAIGHT

Part Number	Description	Pack Qty	Box Qty
HQE-SV-1015	10mm x 15mm Straight isolating valve	1	25
HQE-SV-1515	15mm x 15mm Straight isolating valve	1	25



ELEGANT VALVES - ANGLED

Part Number	Description	Pack Qty	Box Qty
HQE-AV-1015	10mm x 15mm Angled isolating valve	1	25
HQE-AV-1515	15mm x 15mm Angled isolating valve	1	25



elegant chromed valves & hose assemblies



FEMALE x ELEGANT PUSH FIT

Part Number Description		Pack Qty	Box Qty
HQE-H1-300	15mm push fit x 1/2" female x 300mm long	1	100
HQE-H1-500	15mm push fit x 1/2" female x 500mm long	1	100



ELEGANT PUSH FIT x ELEGANT PUSH FIT

Part Number	Description	Pack Qty	Box Qty
HQE-H2-300	15mm push fit x 15mm push fit x 300mm long	1	100
HQE-H2-500	15mm push fit x 15mm push fit x 500mm long	1	100



FEMALE x ELEGANT PUSH FIT ELBOW

Part Number Description		Pack Qty	Box Qty
HQE-H3-300	1/2" female x 15mm push fit elbow x 300mm long	1	100
HQE-H3-500	1/2" female x 15mm push fit elbow x 500mm long	1	100



ELEGANT PUSH FIT x ELEGANT PUSH FIT ELBOW

Part Number	Description	Pack Qty	Box Qty
HQE-H4-300	15mm push fit x 15mm push fit elbow x 300mm long	1	100
HQE-H4-500	15mm push fit x 15mm push fit elbow x 500mm long	1 1	100



FEMALE x ELEGANT VALVED PUSH FIT

Part Number	Description	Pack Qty	Box Qty
HQE-H5-300	1/2" female x 15mm valved push fit x 300mm long	1	100
HQF-H5-500	1/2" female x 15mm valved push fit x 500mm long	1	100



ELEGANT PUSH FIT x ELEGANT VALVED PUSH FIT

Part Number	Description	Pack Qty	Box Qty
HQE-H6-300	15mm push fit x 15mm valved push fit x 300mm long	1	100
HQE-H6-500	15mm push fit x 15mm valved push fit x 500mm long	1 1	100





catering, vending and aquavend hose assemblies

WRAS approved brilliant white thermoplastic food grade hose with hytrel liner that does not support microbiological growth. Ensuring that water is taint and taste free for drinking water applications, such as vending and catering applications. Exterior cover provides a hygienic, easy clean surface with added kink resistance.

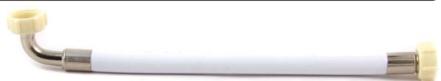
AQUAVEND with ALL PLASTIC FEMALE x ELBOW c/w SILICONE WASHER

bore mm	length mm	Fitting 1	Fitting 2
10/13/19	1000	3/4" female (plastic)	3/4" elbow (plastic)
10/13/19	1500	3/4" female (plastic)	3/4" elbow (plastic)
10/13/19	2000	3/4" female (plastic)	3/4" elbow (plastic)
10/13/19	2500	3/4" female (plastic)	3/4" elbow (plastic)



AQUAVEND with PLASTIC NUT/BRASS INSERT FEMALE x ELBOW

length mm	Fitting 1	Fitting 2
1000	3/4" female	³/4" elbow
1500	3/4" female	³/4" elbow
2000	3/4" female	³/4" elbow
2500	3/4" female	³/4" elbow
	mm 1000 1500 2000	mm 1000 3/4" female 1500 3/4" female 2000 3/4" female



AQUAVEND with BRASS NUT and INSERT FEMALE x ELBOW

bore mm	length mm	Fitting 1	Fitting 2
10/13/19	500	3/4" female	3/4" elbow
10/13/19	1000	3/4" female	3/4" elbow
10/13/19	1500	3/4" female	3/4" elbow
10/13/19	2000	3/4" female	3/4" elbow
10/13/19	2500	3/4" female	3/4" elbow



WRAS approved EPDM with BRASS NUT and INSERT FEMALE x ELBOW

bore mm	length mm	Fitting 1	Fitting 2
10/13/19	500	3/4" female	3/4" elbow
10/13/19	1000	3/4" female	3/4" elbow
10/13/19	1500	3/4" female	3/4" elbow
10/13/19	2000	3/4" female	3/4" elbow
10/13/19	2500	3/4" female	³/4" elbow



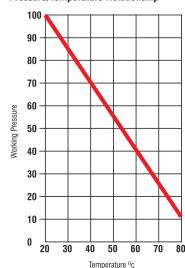
WRAS approved EPDM with BRASS NUT and INSERT ELBOW x ELBOW

bore mm	length mm	Fitting 1	Fitting 2
10/13/19	500	3/4" female	3/4" elbow
10/13/19	1000	3/4" female	3/4" elbow
10/13/19	1500	3/4" female	3/4" elbow
10/13/19	2000	3/4" female	3/4" elbow
10/13/19	2500	3/4" female	³/4" elbow



AQUAVEND COILS

Pressure/Temperature Relationship



Max. recommended continous working temperature - 70°c

Technical Data	
UK and European	sizes

sure 20°

UK Standard stock sizes in 30m coils

Test Methods and Procedures:

BS EN 24671 : 1993
ISO 8033 : 1991
BS EN 21746 : 1993





PEX (non rubber) tap flexibles WRAS approved



Approved by WRAS this range of stainless overbraided PEX tap flexibles offers the flexibility of a standard tap connector but with a plastic lining for applications where rubber is not accepted.

PPW BS6920 WRAS PEX

Tube 304 Stainless steel overbraided non toxic plastic hose

Working Pressure 15 bar

Temperature range 70°C (brass fittings)

65°C (plastic fittings)





FEMALE x COMPRESSION

Part Number	bore mm	length mm	Fitting 1	Fitting 2
W-TAP15-10-PX	10	300	1/2" female	15mm compression
W-TAP15-10-500-PX	10	500	1/2" female	15mm compression
W-TAP15-10-3/4-PX	10	500	3/4" female	15mm compression
W-TAP22-PX	13	300	3/4" female	22mm compression



COMPRESSION x COMPRESSION

Part Number	bore mm	length mm	Fitting 1	Fitting 2
W-TAP15-10-MB-PX	10	300	15mm compression	15mm compression



FEMALE x ISOLATING VALVE

Part Number	bore mm	length mm	Fitting 1	Fitting 2
W-TAP15-10V-PX	10	300	1/2" female	15mm ISO valve
W-TAP15-10V-3/4-PX	10	300	3/4" female	15mm ISO valve
W-TAP22V-PX	13	300	3/4" female	22mm ISO valve



MONOBLOC TAPTAIL

Part Number	bore mm	length mm	Fitting 1	Fitting 2	
W-TAPTAIL10-PX (pair)	8	300	M10 (long & short)	15mm compression	
W-TAPTAIL12-PX (pair)	8	300	M12 (long & short)	15mm compression	
,,,,,	1	1111			



30 - 31 aquavend & non rubber tap flexibles



pressure testing products

A range of popular water and pipework testing equipment suitable for domestic and commercial pressure testing. Bespoke testing kits and products can be designed for specific applications.

Gauges are manufactured to EN837-Class 2.5



pressure testing products



H2&O WET AND DRY PRESSURE TEST KIT



A comprehensive kit designed for professionals

Part No. H2&O

- Suitable for wet and dry testing
- For 15mm and 22mm pipework
- Up to 25 bar testing (wet)
- Up to 4 bar testing (dry)
- 63mm diameter gauges with red carrier needles for peak reading
- Protected by shock absorbing rubber boot
- · Push fittings manufactured from brass for durability



TEST PUMPS

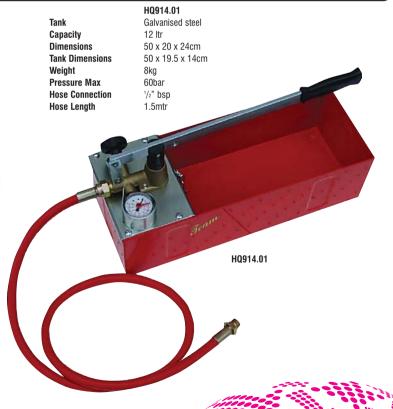
 Weight
 8kg

 Pressure Max
 60bar

 Hose Connection
 ½" bsp

 Hose Length
 1.5mtr





32 - 33 pressure testing products



PVC hose/worm drive clips

A general multipurpose hose that lends itself to numerous applications across a wide section of industries.

- APPLICATIONS
 Water supply and draining
- Transfer of fluids and powder
- · Supplying water, gas and oil etc

Other special purposes

PVC - Can be supplied as loose coils or in made up assemblies (see fittings on page 34-35) with a choice of standard fittings, special or free issue (subject to acceptance)

- Temperature range -20°C to +65°C
 Manufactured to comply with BS6066. IS05774 and US FDA (Food Grade)
 High resistance to alkalis/acids

- Excellent transparency
 Durable, anti cold proof & non inflated
 High flexibility and lightweight
 Little expansion or contraction

Part Number	Hose ID inch	Hose ID mm	Colour	WP (Bar)
HDPVC14	1/4"	6mm	Clear	16mm
HDPVC516	5/16"	8mm	Clear	16mm
HDPVC38	3/8"	10mm	Clear	15mm
HDPVC12	1/2"	12mm	Clear	12mm
HDPVC58	5/8"	16mm	Clear	10mm
HDPVC34	3/4"	19mm	Clear	10mm
HDPVC1	1"	25mm	Clear	10mm
HDPVC114	11/4"	32mm	Clear	6mm
HDPVC112	11/2"	38mm	Clear	6mm
HDPVC2	2"	51mm	Clear	3mm



WORM DRIVE CLIPS



MILD STEEL, ALU ZINC PLATED

Min (mm)	Max (mm)	Band (mm)	Part No.
8.0	12	9	NOR-000
10.0	16	9	NOR-M00
12.0	22	9	NOR-00
16.0	27	12	NOR-0
20	32	12	NOR-1A
25	40	12	NOR-1
35	50	12	NOR-2A
40	60	12	NOR-2
50	70	12	NOR-3
60	80	12	NOR-3X
70	90	12	NOR-4
80	100	12	NOR-4X
90	110	12	NOR-5



ALL STAINLESS

Rand (mm)

Dart No.

IVIIII (IIIIII)	iviax (IIIIII)	Danu (IIIIII)	Part No.
8.0	12	9	NOR-SS-000
10.0	16	9	NOR-SS-M00
12.0	22	9	NOR-SS-00
16.0	27	12	NOR-SS-0
20	32	12	NOR-SS-1A
25	40	12	NOR-SS-1
35	50	12	NOR-SS-2A
40	60	12	NOR-SS-2
50	70	12	NOR-SS-3
60	80	12	NOR-SS-3X
70	90	12	NOR-SS-4
80	100	12	NOR-SS-4X
90	110	12	NOR-SS-5



HI TORQUE ALL STAINLESS (16mm band)

Min (mm)) Max (mm)	Band (mm)	Part No.
25	45	16	NOR-HD45
32	54	16	NOR-HD54
45	67	16	NOR-HD67
57	79	16	NOR-HD73
70	92	16	NOR-HD92
95	118	16	NOR-HD118
108	130	16	NOR-HD130
121	143	16	NOR-HD143
146	168	16	NOR-HD168
159	181	16	NOR-HD181
172	194	16	NOR-HD194
210	132	16	NOR-HD232
_		_	_

oil lines



Suitable for commercial and domestic heating oils with all popular fittings available. Manufactured to ISO 9002 standards in the UK in a choice of tube materials depending on application requirements.

- · Large choice of steel and brass fittings
- Any combination of fittings and length manufactured to order suitable for commercial and domestic heating fuels

GALVANISED BRAIDED standard length (mm) Part No. bore (mm) end fittings BR06F0F045 6mm 450 1/4 F x 1/4 F braid/reinforcement galvanised overbraid 1/4 F x 1/4 F BR06F0F060 600 6mm tube nitrile rubber ¹/4 F x ¹/4 F BR06F0F090 6mm 900 brass or steel 1/4 F x 1/4 M tube working pressure BR06F0MC45 6mm 450 15 bar BR06F0MC60 6mm 600 1/4 F x 1/4 M -20°C to +80°C temperature range BR06F0MC90 900 1/4 F x 1/4 M 6mm BR06F0MCN91S 900 $^{3}/_{8}$ F x $^{1}/_{4}$ 90 M 6mm

LL06F0F045 6mm 450 1/4 F x 1/4 F textile braid single internal wire braid LL06F0F060 6mm 600 1/4 F x 1/4 F tube black synthetic elastomer
LL06F0F060 6mm 600 ¹ / ₄ F x ¹ / ₄ F tube black synthetic elastomer
The state of the s
LL06F0F090 6mm 900 1/4 F x 1/44 F fittings brass or steel
LL06F0MC45 6mm 450 $^{1/4}$ F x $^{1/4}$ M tube working pressure 20 bar
LL06F0MC60 6mm 600 1/4 F x 1/4 M temperature range -40°C to +100°C
LL06F0MC90 6mm 900 1/4 F x 1/4 M
LLO6FOMCN91S 6mm 900 3/s F x 1/4 90 M

Part No.	bore (mm)	standard length (mm)	end fittings			
V06F0F045	6mm	450	1/4 F x 1/4 F	braid/reinforcement	none	
PV06F0F060	6mm	600	1/4 F x 1/4 F	tube	clear pvc	
PV06F0F090	6mm	900	1/4 F x 1/4 F	fittings	brass or steel	
PV06F0MC45	6mm	450	1/4 F x 1/4 M	wall thickness	3 mm	
PV06F0MC60	6mm	600	1/4 F x 1/4 M	temperature range	-15°C to +60°C	
PV06F0MC90	6mm	900	1/4 F x 1/4 M	,		
PV06F0MCN91S	6mm	900	3/8 F x 1/4 90 M			

Part No. NSC 1/4 ISC 1/4 X 3/8 NSC 3/8	parallel 1/4 3/8 3/8	taper 1/4 1/4 3/8	MARILE THUMAN	
				34 - 35 PVC



double armoured gas and oil hoses

A traditional hose assembly which is ideally suited for natural gas and oil applications where kink and abrasion resistance are required.

NB. These assemblies should not be used in applications that require a hose that conforms to BS669/1 or 2, refer to CATERHOSE range on opposite page.

Tube Nitrile rubber

Reinforcement Galvanised overbraid, Additional flat wire would steel spring

Brass, Nickel Plated Brass

Fittings Brass, Nickel Plated Brass

Working Pressure 8mm & 10mm - 30 bar, 13mm to 25mm - 20 bar

Temperature range 80°C



Ideally suited for natural gas in commercial applications where kink and abrasion resistance are required

DOUBLE ARMOURED ASSEMBLY F/W MALE x FEMALE C/W PARALLEL x TAPER ADAPTOR

Part Number	bore mm	length mm	end 1	end 2
DA13FOMC61A	13	610	Female & adaptor	Male
DA13FOMC122A	13	1220	Female & adaptor	Male
DA13FOMC183A	13	1830	Female & adaptor	Male
DA19F0MC61A	19	610	Female & adaptor	Male
DA19FOMC122A	19	1220	Female & adaptor	Male
DA19FOMC183A	19	1830	Female & adaptor	Male
DA25FOMC61A	25	610	Female & adaptor	Male
DA25F0MC122A	25	1220	Female & adaptor	Male
DA25FOMC183A	25	1830	Female & adaptor	Male





PVC COVERED DA ASSEMBLY F/W MALE x FEMALE C/W PARALLEL x TAPER ADAPTOR

Part Number	bore mm	length mm	end 1	end 2
DA13FOMC61AH	13	610	Female & adaptor	Male
DA13FOMC122AH	13	1220	Female & adaptor	Male
DA13FOMC183AH	13	1830	Female & adaptor	Male
DA19FOMC61AH	19	610	Female & adaptor	Male
DA19FOMC122AH	19	1220	Female & adaptor	Male
DA19FOMC183AH	19	1830	Female & adaptor	Male
DA25FOMC61AH	25	610	Female & adaptor	Male
DA25FOMC122AH	25	1220	Female & adaptor	Male
DA25FOMC183AH	25	1830	Female & adaptor	Male





DOUBLE ARMOURED ASSEMBLY F/W MALE x BAYONET

Part Number	bore mm	length mm	end 1	end 2
DA13MCBA61H	13	610	Male	Gas Bayonet
DA13MCBA122H	13	1220	Male	Gas Bayonet
DA19MCBA183H	13	1830	Male	Gas Bayonet





caterhose

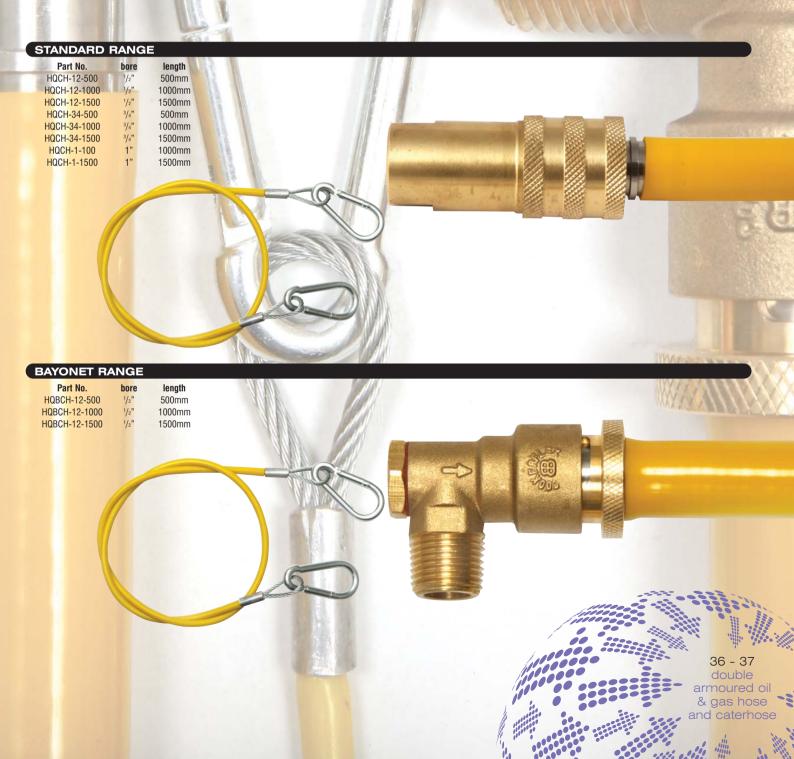


Caterhose is a fully welded, corrugated stainless steel catering gas hose assembly manufactured under rigorous controls to meet the requirements of gas supply for catering appliances using 1st, 2nd and 3rd family gases.

Caterhose Catering Gas Hose has been tested and certified to BS669 Part 2 1997.

- Fully welded 100% pressure tested
- No plated mild steel parts fully stainless end connections
- Flexible tie it in a knot and it still springs back to shape
- · High quality thick yellow non-wrinkle PVC cover
- · Restraining wire included in price
- UK made

The hose is supplied with a quick release valved coupler which cuts off the supply of gas when disconnected. Easy cleaning. Caterhose assemblies installed with mobile catering appliances allow easy access for cleaning in line with Health and Safety regulations for hygiene in food preparation establishments.





braided hose for water, oils and gas

GALVANISED STEEL OVERBRAIDED NITRILE RUBBER

- suitable for commercial air, oil, fuel and some gases. Not suitable unleaded petrol

Part No	ID mm	ID inch	OD mm	WP bar	Min bend	Ferrule
BR06	6	1/4	10	15	40	B12X14
BR08	8	5/16	13	15	50	B13X15
BR10	10	3/8	15	15	55	B16X18
BR13	13	1/2	19	15	60	B20X22
BR16	16	5/8	21	10	80	B23X25
BR19	19	3/4	25	10	90	B28X30
BR25	25	1	32	10	110	B36X38

braid Galv Steel
tube Nitrile
temperature min -20°C
temperature max 80°C
min burst 4 x WP



STAINLESS STEEL OVERBRAIDED NITRILE RUBBER

- suitable for commercial air, oil, fuel and some gases. Not suitable unleaded petrol

Part No	ID mm	ID inch	OD mm	WP bar	Min bend	Ferrule
BR06SS	6	1/4	10	15	40	B11X12SS
BR08SS	8	5/16	12	15	50	B13X14SS
BR10SS	10	3/8	15	15	55	B15X16SS
BR13SS	13	1/2	19	15	60	B18.5X19.5SS
BR19SS	19	3/4	25	10	80	B29X30SS

braid Stainless Steel
tube Nitrile
temperature min -20°C
temperature max 80°C
min burst 4 x WP



EXTRA FLEXIBLE RUBBER

- suitable for oils, fuels, rape seed oil and some bio fuels

Part No	ID mm	ID inch	OD mm	WP bar	Min bend
LL06	6	1/4	10	10	48
LL08	8	5/16	15	10	64
LL10	10	3/8	17	10	80
LL13	13	1/2	20	10	104
LL16	16	5/8	24	10	128
LL19	19	3/4	27	10	152
LL25	25	1	35	10	200

cover Black synthetic elastomet-abrasion, ozone and hydrocarbon resistant reinforcement High tensile textile cord tube Black synthetic elastomer temperature -10°C to 60°C



DOUBLE ARMOURED NITRILE

- suitable for oil, fuel - excluding unleaded petrol and some gases. Also suitable for air in commercial/industrial applications

Part No	ID mm	ID inch	WP bar	Min bend	Ferrule	
I all NU	וווווו עו	ID IIIGII	wi bai	WIIII DEIIU	i cituic	
DA08	8	5/16	30	40	B16X18	
DA10	10	3/8	30	50	B16X18	
DA13	13	1/2	20	60	B21X23	
DA19	19	3/4	20	80	B28X30	
DA25	25	1	20	100	B36X38	

outer Galvanised spring steel flat wire braid Galvanised steel wire tube Nitrile rubber temperature min -20°C temperature max 80°C min burst 4 x WP



STAINLESS STEEL OVERBRAIDED BS3212 RUBBER

- suitable for lpg & natural gas

Part No	ID mm	ID inch	OD mm	WP har	Min bend
DS06	6	1/4	14	20	58
DS08	8	5/16	16	20	74
DS10	10	3/8	18	20	90
DS13	13	1/2	21	20	100

braid AISI 304 tube Nitrile temperature min -10°C temperature max 60°C min burst 4 x WP



braided **hose** for water



STAINLESS STEEL OVERBRAIDED EPDM RUBBER

- suitable water applications in plumbing and heating.

Part No	ID mm	ID inch	OD mm	WP bar	Min bend	Ferrule
BX08	8	5/16	12	20	27	B13X14SS
BX10	10	3/8	14	20	40	B15X16SS
BX13	13	1/2	17	20	60	B18.5X19.5SS
BX16	16	5/8	22	16	70	B23X25SS
BX19	19	3/4	27	16	80	B29X30SS
BX25	25	1	34	10	100	B36X38SS
BX32	32	1 1/3	44	10	160	B46X50
BX40	40	11/2	54	6	180	B57X60
BX50	50	2	64	6	230	B67X70

braid AISI 304
tube EPDM
temperature min -20°C
temperature max 110°C
min burst 4 x WP

BX32 32 1½ 44 10 160 B46X50 BX40 40 1½ 54 6 180 B57X60 BX50 50 2 64 6 230 B67X70

STAINLESS STEEL OVERBRAIDED EPDM RUBBER

- as type BX but WRAS approved WITH Red fleck in braid

Part No	ID mm	ID inch	OD mm	WP bar	Min bend	Ferrule
SW08	8	5/16	12	20	27	B13X14SS
SW10	10	3/8	14	20	40	B15X16SS
SW13	13	1/2	17	20	60	B18.5X19.5SS
SW19	19	3/4	27	16	70	B29X30SS
SW25	25	1	34	10	80	B36X38SS

braid AISI 304
tube EPDM
temperature min -20°C
temperature max 110°C
min burst 4 x WP





STAINLESS STEEL OVERBRAIDED PEX

- WRAS approved for Hot & Cold Water applications

Part No	ID mm	ID inch	OD mm	WP bar	Min bend	Ferrule
PX08	8	5/16	12	20	50	B13X14SS
PX10	10	3/8	14	20	70	B15X16SS
PX13	13	1/2	17	20	80	B18.5X19.5SS

braid AISI 304 tube PEX temperature max 85°C min burst 3 x WP





AQUAVEND

- WRAS approved for water applications

Part No	ID mm	ID inch	OD mm	WP ba
AQUA06	6	1/4	12	20
AQUA10	10	3/8	16	15
AQUA13	13	1/2	19	118
AQUA19	19	3/4	26	10
AQUA25	25	1	33	7.5

cover White PVC reinforcement Textile braid

tube Polyester elastomer (WRAS approved) temperature max 70°C

WKAS APPROVE

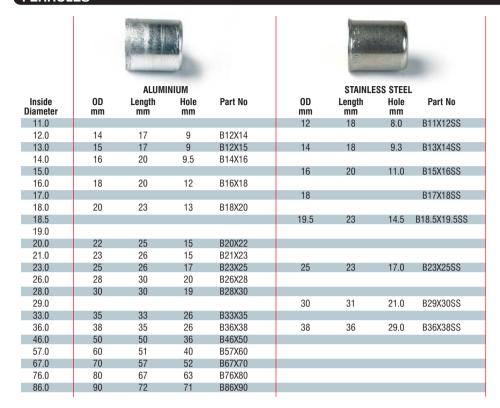
HO AQUAVEND 12 W.R.A.S. REG-04120





ferrules

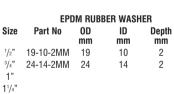
FERRULES



WASHERS

Designed to fit into the HQ flat seat female hose inserts, but can be used on other applications with compatible dimensions







FIBRE WASHER					
Part No	OD mm	ID mm	Depth mm		
G1/2	18	11	2		
G3/4	24	18	2		
G1	30	24	2		
G114	39	30	2		
G112	44.5	36	2		
G2	56	43	2		

HAND CRIMPER

Part No PR1

1¹/₂" 2"

Ideally suited for lower volume production runs of hoses. Suitable for ferrules 12mm to 28mm outside diameter. Supplied with two sets of dies which are easily changed.

Dimensions: 650mm (H) x 130mm (W) x 360mm (L)

Weight: 17.5kg





HOSE INSERTS



Thread bsp	Hose ID mm	Taper Male
1/8"	6	MC1/8-6
1/8"	8	MC1/8-8
1/4"	6	MC1/4-6
1/4"	8	MC1/4-8
3/8"	6	MC3/8-6
3/8"	8	MC3/8-8
3/8"	10	MC3/8-10
3/8"	13	MC3/8-13
1/2"	8	MC1/2-8
1/2"	10	MC1/2-10
1/2"	13	MC1/2-13
1/2"	16	MC1/2-16
1/2"	19	MC1/2-19
3/4"	10	MC3/4-10
3/4"	13	MC3/4-13
3/4"	16	MC3/4-16
3/4"	19	MC3/4-19
3/4"	25	MC3/4-25
1"	19	MC1-19
1"	25	MC1-25
11/4"	32	MC11/4-32
11/2"	40	MC11/2-40
2"	50	MC2-50



Thread bsp	Hose ID mm	Flat Seat Female
1/8"	6	-
1/8"	8	-
1/4"	6	FP1/4-6BX
1/4"	8	FP1/4-8BX
3/8"	6	FP3/8-6BX
3/8"	8	-
3/8"	10	FP3/8-10BX
3/8"	13	FP3/8-13BX
1/2"	8	FP1/2-8BX
1/2"	10	FP1/2-10BX
1/2"	13	FP1/2-13BX
1/2"	16	FP1/2-16BX
1/2"	19	-
3/4"	10	FP3/4-10BX
3/4"	13	FP3/4-13BX
3/4"	16	FP3/4-16BX
3/4"	19	FP3/4-19BX
3/4"	25	-
1"	19	FP1-19BX
1"	25	FP1-25BX
11/4"	32	FP11/4-32BX
11/2"	40	FP11/2-40BX
2"	50	FP2-50BX



Thread bsp	Hose ID mm	Flat Seat Elbow
1/8"	6	-
1/8"	8	-
1/4"	6	-
1/4"	8	FPN1/4-8
3/8"	6	-
3/8"	8	FPN3/8-8
3/8"	10	FPN3/8-10
3/8"	13	-
1/2"	8	FPN1/2-8
1/2"	10	FPN1/2-10
1/2"	13	FPN1/2-13
1/2"	16	FPN1/2-16
1/2"	19	-
3/4"	10	FPN3/4-10
3/4"	13	FPN3/4-13
3/4"	16	FPN3/4-16
3/4"	19	FPN3/4-19
3/4"	25	-
1"	19	-
1"	25	FPN1-25
11/4"	32	-
1 ¹ / ₂ "	40	-
2"	50	_



Thread bsp	Hose ID mm	Cone Seat Female
1/8"	6	-
1/8"	8	F01/8-6
1/4"	6	F01/4-6
1/4"	8	F01/4-8
3/8"	6	F03/8-6
3/8"	8	-
3/8"	10	F03/8-10
3/8"	13	F03/8-13
1/2"	8	-
1/2"	10	F01/2-10
1/2"	13	F01/2-13
1/2"	16	F01/2-16
1/2"	19	-
3/4"	10	-
3/4"	13	F03/4-13
3/4"	16	F03/4-16
3/4"	19	F03/4-19
3/4"	25	-
1"	19	-
1"	25	F01-25
11/4"	32	F011/4-32
11/2"	40	F011/2-40
2"	50	F02-50



Thread bsp	Hose ID mm	Cone Seat Elbow
1/8"	6	-
1/8"	8	-
1/4"	6	FON1/4-6
1/4"	8	FON1/4-8
3/8"	6	-
3/8"	8	-
3/8"	10	FON3/8-10
3/8"	13	-
1/2"	8	-
1/2"	10	FON1/2-10
1/2"	13	FON1/2-13
1/2"	16	-
1/2"	19	-
3/4"	10	-
3/4"	13	-
3/4"	16	FON3/4-16
3/4"	19	FON3/4-19
3/4"	25	-
1"	19	FON1-19
1"	25	-
11/4"	32	-
1 ¹ / ₂ "	40	-
2"	50	_



Thread bsp	Hose ID mm	Male Elbow
1/8"	6	-
1/8"	8	-
1/4"	6	MCN1/4-6





hose inserts



Tube OD mm	Hose ID mm	Metric Standpipe
6	6	CL8-6
8	8	CL8-8
10	10	CL10-10
12	10	CL12-10
15	10	CL15-10
15	13	CL15-13
15	16	
22	13	CL22-13
22	19	CL22-19
28	25	





Tube OD mm	Hose ID mm	Compression
6	6	
8	8	
10	10	MB10-10BX
12	10	MB12-10BX
15	13	MB15-10BX
15	13	MB15-13BX
15	16	MB15-16BX
22	13	MB22-13BX
22	19	MB22-19BX
28	25	MB28-25BX



Tube OD mm	Hose ID mm	Iso Valve (Plumbing)
6	6	
8	8	
10	10	
12	10	
15	10	15MMIV
15	13	15MMIV-13
15	16	
22	13	22MMIV
22	19	
28	25	



Tube OD mm	Hose ID mm	Iso (Heating)
15	10	EUROVALV10
15	13	EUROVALV13



Tube OD mm	Hose ID mm	Elegant Push Fit
15	10	
15	13	HQE-SI-1513



Hose ID mm	Elegant Push Fit Elbow
10	
13	HQA-SI-1513
	mm 10



Tube OD mm	Hose ID mm	JG Speedfit Brass
10	10	NC979
12	13	NC990
15	10	
15	13	NC903
22	13	
22	19	



Tube OD mm	Hose ID mm	Tectite Brass
10	10	
12	10	
15	10	
15	13	TC40750
22	13	
22	19	TC40751



Tube OD mm	Hose ID mm	JG Speedfit Plastic
10	10	
12	10	
15	10	NC448-3/8
15	13	NC448
22	13	NC737
22	19	NC473



Tube OD mm	Hose ID mm	HQ-Black Plastic
15	10	QC159B
15	13	QC15125B
22	13	QC22125B
22	19	QC2220B



Tube OD mm	Hose ID mm	Elegant Iso Push Fit
15	10	
15	13	HQE-VI-1513
22	13	
22	19	



Tube OD mm	Hose ID mm	JG Speedfit Brass Iso
15	10	
15	13	15PHSV
22	13	
22	19	22PHSV



hose inserts



Tube OD mm	Hose ID mm
15	10
15	13
22	13
22	19

JG Speedfit Plastic Iso NC448



Tube OD mm	Hose II mm
15	10
15	13
22	13
22	19

HQ-Black Plastic Iso QC159VB QC15125VB QC22125VB QC2220VB



Tube OD	Hose ID mm	Imperial Standpipe
3/16"	6	E3/16-20
1/4"	6	E1/4-20
5/16"	8	E5/16-20
3/8"	10	E3/8-20
1/2"	13	E1/2-20



Tube OD mm	BSP Thread	Brass Comp Stud
15	1/2"	CFM-15-12
15	3/4"	CFM-15-34
22	1/2"	CFM-22-12
22	3/4"	CFM-22-34
22	1"	CFM-22-1
28	3/4"	CFM-28-34
28	1"	CFM-28-1
35	1 ¹ / ₄ "	CFM-35-114
42	11/2"	CFM-42-112
54	2"	CFM-54-2



Parallel Thread	Taper Thread
1/4"	1/4"
3/8"	3/8"
1/2"	1/2"
3/4"	3/4"
1"	1"
11/4"	21/4"
11/2"	21/2"
1"	2"

Brass Adaptor NSC1/4 NSC3/8 NSC1/2 NSC3/4 NSC1



Parallel Thread	Taper Thread	Plated Steel Adaptor
1/4"	1/4"	1BP04T04
3/8"	3/8"	1BP06T06
1/2"	1/2"	1BP08T08
3/4"	3/4"	1BP12T12
1"	1"	1BP16T16
11/4"	21/4"	1BP20T20
11/2"	21/2"	1BP24T24
1"	2"	1BP32T32



Thread bsp Hose ID mm 1/2" 10

Iso Vale (Fem) (Plumbing) 12BIV



Thread bsp Hose ID mm 3/4" 10 3/4" 13

Plastic Female PFP3/4-10 PFP3/4-13



Thread bsp mm 3/4" 10 13

Plastic Female Elbow PFPN3/4-10 PFPN3/4-13

TECTITE DISCONNECTING TOOL

 Tube OD
 Part No

 15mm
 DT-15

 22mm
 DT-22



GAS BAYONET

Tube ID Part No13mm - 1/2" GASBODY
Supplied with ring and clip.







PREFERRED GEOMETRY AND MINIMUM BEND RADIUS

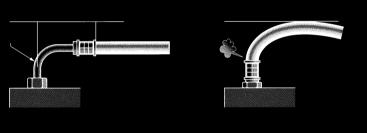
Good and bad installation geometry.

Slack is present on straight lengths, ends are aligned





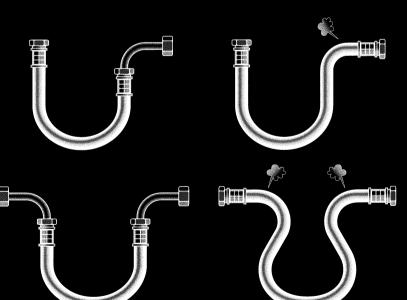
Avoid the bending radius becoming too small by using elbow fittings



Hose is long enough to allow smooth curve



Don't bend hose too close to crimped end



Observe minimum bend radii

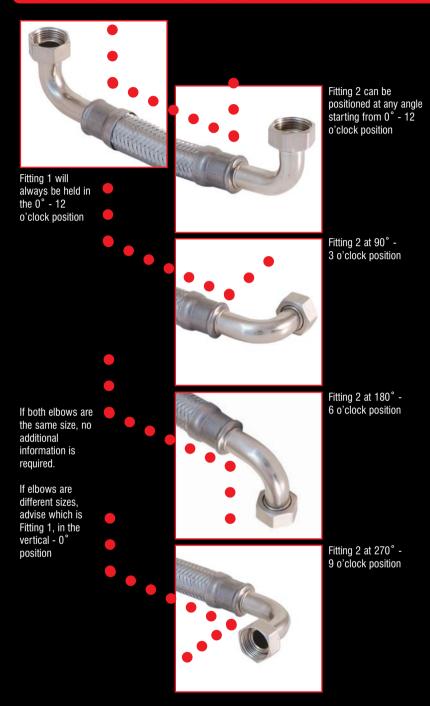
AVOIDANCE OF TWIST AND STRETCH

Make sure hose is under no strain Don't twist hose as this will shorten its life





ANGLE MEASUREMENT FOR HOSES WITH TWO ELBOW FITTINGS



RESISTANCE AND COMPATIBILITY OF FLUIDS

Fluids	EPDM	NITRILE
Acetylene	Α	Α
Acetone	Α	D
Acetic acid 10%	Α	С
Carbon acid	D	В
Sulfuric acid 20%	Α	D
Sea water	Α	Α
Water + glicol (max 25%)	Α	С
Aniline	Α	D
Barium chloride	Α	В
Petrol	D	Α
Unleaded fuel	D	Α
Butane	D	Α
Butane liquid	D	В
Calcium sulphate	D	В
Chlorine	С	С
Chloroform	D	С
Sodium chloride	Α	Α
Gas oil	D	Α
Kerosene	D	Α
Mercury	Α	Α
Methane	D	Α
Methylethylketone	В	D
Naphtha	D	Α
ASTM oil n. 1 to 100°C	D	Α
ASTM oil n. 2 to 100°C	D	Α
ASTM oil n. 3 to 100°C	D	Α
Hydraulic oil (glycol basis)	D	Α
Hydraulic oil (mineral oil basis)	D	Α
Oxygen	Α	В
Liquid propane	D	Α
Sodium carbonate	Α	Α
Sodium chlorate	Α	Α
Sodium nitrate	Α	С
Sodium sulphide	Α	Α
Toluene	D	В

- A Excellent resistance with no changes
- B Good resistance with acceptable changes
- a coordinate changes in characteristics.
 C Poor resistance, the changes in characteristics must be carefully examined.
 D No resistance, characteristics are drastically and negatively changed.

MINIMUM HOSE LENGTHS

These are the minimum cut hose lengths required for assembly manufacture and applicable to the majority of fittings offered. Should a shorter assembly be required please contact the technical team.

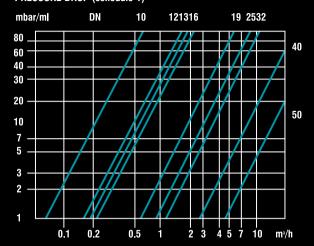
Hose ID	Cut Length of Hose
6mm	80mm
8mm	80mm
10mm	150mm
13mm	150mm
16mm	150mm
19mm	180mm
25mm	180mm
32mm	230mm
40mm	250mm
50mm	250mm



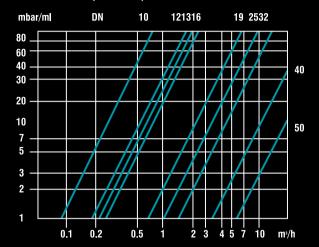


CALCULATION OF PRESSURE DROP ACCORDING TO THE INTERNAL DIAMETER OF THE HOSE AND FITTING PASSAGE

PRESSURE DROP (schedule 1)



PRESSURE DROP (schedule 2)



Calculation of pressure drop for a flexible hose (hose + fitting).

Formula: Pc = (TxL) + R (in mbar)

Pc = Pressure drop in mbar

T = Pressure drop in mbar for one meter of hose according to its flow capacity in m³/h (schedule 1)

L = Hose length in meter

R = Pressure drop in mbar caused by the two fittings (male or female), same condition than "T" (schedule 2)

Flexible hose with one straight and one elbow fitting = R x 1,5 Flexible hose with two elbow fittings = R x 3

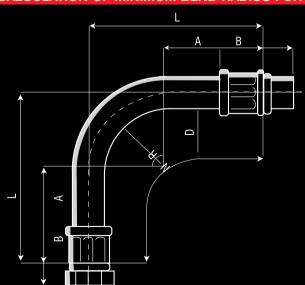
Example: Flexible hose DN 13 length 500 1 F - M, flow capacity 1000 l/h.

Pc = (26 mbar/m x 0.5 m) + 23 mbar =

Flexible hose DN 25 length 800 1 F - N, flow capacity 1500 l/h. Pc = (3 mbar/m x 0.8 m) + (2.5 mbar x 1.5) =

Note: "T" - value only valid for hoses installed straight. Installation with bend can cause pressure drop relative to decrease in bend radius.

CALCULATION OF MINIMUM BEND RADIUS FOR EPDM HOSES



CALCULATION OF NOMINAL AND MINIMUM LENGTH IN RELATION TO BEND RADIUS

DN	D	R	Α	В	L	Z/d90°	Z/d180°	Z/d360°
8	12	27	27	18	78	132	174	258
10	14	40	40	20	107	183	246	258
13	18	60	60	22	151	258	352	540
16	22	70	70	25	176	300	410	630
19	27	80	80	29	202	344	470	722
25	34	100	100	33	250	423	580	894
32	44	160	160	37	379	645	896	1398
40	54	180	180	50	437	743	1026	1592
50	64	230	230	56	548	933	1294	2016

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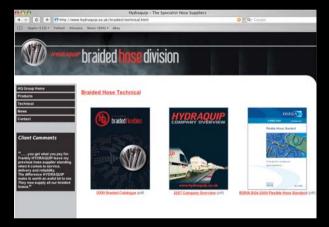


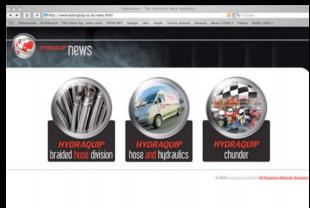
HYDRAQUIP's website has been improved and updated to show the company's growing range of products and services in each of its business divisions, namely HYDRAQUIP Braided Hose, HYDRAQUIP Hose & Hydraulics and HYDRAQUIP Tubes, Valves and Fittings.

Visitors to the site now have easier and quicker access to products, specifications and technical information.

The site can be viewed at www.hydraquip.co.uk







The only difference between a problem and a solution

is the people that understand the solution.







Hydraquip Braided Hose Division
11 Stirling Park, Laker Road, Rochester, Kent ME1 3QR United Kingdom Tel: +44 (0)845 260 4334 Fax: +44 (0)845 260 4335 Email: hq@hydraquip.co.uk



Hydraquip Hose and Hydraulics

Unit 2 Raleigh Court, Priestley Way, Crawley, West Sussex RH10 9PD Tel: +44 (0) 1293 615 166 Fax: +44 (0) 1293 614 965 Email: crawley@hydraquip.co.uk

Station Approach, Adisham, Canterbury, Kent CT3 3JE Tel: +44 (0) 1304 840 650 Fax: +44 (0) 1304 840 675 Email: adisham@hydraquip.co.uk

6 Arden Business Park, Enterprise Close, Medway City Estate, Strood, Kent ME2 4LY
Tel: +44 (0) 1634 291 245 Fax: +44 (0) 1634 290 871
Email: strood@hydraquip.co.uk

Unit 6 Blaydon Business Centre, Cowen Road, Blaydon, Tyne and Wear NE21 5TW
Tel: +44 (0) 191 414 2491 Fax: +44 (0) 191 414 3317
Email: blaydon@hydraquip.co.uk

Unit 7 Oakhurst Business Park, Wilberforce Way, Southwater, West Sussex RH13 9RT Tel: +44 (0) 1403 731322 Fax: +44 (0) 1403 730276 Email: salmons@hydraquip.co.uk



Hydraquip Braided Hose Division

11 Stirling Park, Laker Road, Rochester, Kent ME1 3QR United Kingdom Tel: +44 (0)845 260 4334 Fax: +44 (0)845 260 4335

Email: hq@hydraquip.co.uk