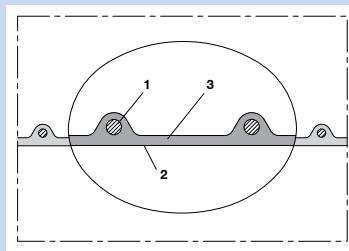
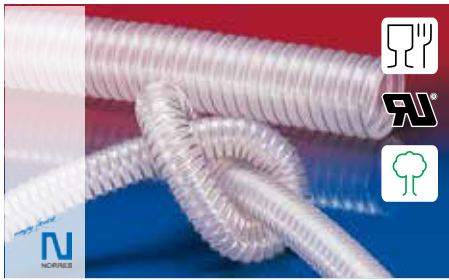


# AIRDUC® PUR 351 MHF



Abrasion-proof suction and transport hose;  
Medium-heavy, smooth interior

## Applications

- for abrasive solids such as dust, powder, fibres, chips and granulates
- for gaseous and liquid media
- for de-dusting and suction plants, industrial vacuum cleaners, suction of paper and textile fibres

## Properties

- medium-heavy model
- highly abrasion-proof (abrasion resistance about 2.5 to 5 times better than most rubber materials and about 3 to 4 times better than most soft PVC's)
- smooth interior
- optimized flow properties
- flexible
- high tensile strength and tear resistant
- polyurethane complies with: FDA 21 CFR 177.2600 and 178.2010, EC guideline 2002/72/EC incl. the amendment 2008/39/EC and 975/2009, German guideline XXXIX BfR polyurethane

- approved by an independent testing laboratory for the complete hose, acc. to EU Directive 2002/72/EC, incl. amending Directive 975/2009 and Regulation No. 10/2011
- microbe and hydrolysis resistant
- good resistance to oil, gasoline and chemicals
- good resistance to UV and ozone
- very good low temperature flexibility (better than comparable ester-polyurethanes)
- small bending radiuses
- kink-proof
- free of softener and halogen
- gas and liquid tight
- flame-retardant according to: UL94-HB
- conform to RoHS guideline
- according to German TRBS 2153 (formerly BGR 132): capable of electro-static discharge by grounding the spiral, recommended for many applications with the exception of inflammable bulk materials

## Temperature Range

- -40°C to 90°C
- short time to 125°C

## Design, Material

AIRDUC® profile hose

1. spring steel wire firmly embedded in wall
2. profile with optimised flow properties; wall: special premium ether-polyurethane (Pre-PUR®)
3. wall thickness 1,0 mm approx.

## Delivery variants

- further diameters and lengths available on request
- transparent (standard)
- special colours: partially coloured, completely coloured
- customer-specific product marking
- wall: „bioplastic“ material derived from renewable raw materials without food applicability and without UL approval
- as a pre-assembled hose system with CONNECT connectors
- customised connectors

I.D. in / mm	O.D. mm	Over- pressure bar	Under- pressure bar	Bending Radius mm	Weight kg/m	Dimensions in Stock m	Further Production Lengths m	Order No.
1 / 25	32	2,690	0,495	22,5	0,200	10 15	20	351-0025-0000
- / 30	38	2,260	0,475	27,0	0,260	10	15	351-0030-0000
1,25 / 32	40	2,120	0,460	28,0	0,280	10 15	20	351-0032-0000
1,36 / 35	43	1,940	0,440	29,5	0,300	10	15	351-0035-0000
1,5 / 38	46	1,795	0,430	32,0	0,320	10 15	20	351-0038-0000
- / 40	48	1,710	0,420	33,0	0,340	10 15	20	351-0040-0000
1,75 / 44-45	53	1,525	0,385	35,5	0,380	10	15	351-0045-0000
2 / 50	58	1,370	0,365	39,0	0,410	10 15 20	-	351-0050-0000
- / 55	63	1,255	0,330	41,5	0,450	10 15	20	351-0055-0000
2,36 / 60	68	1,150	0,285	45,0	0,490	10 15	20	351-0060-0000
2,5 / 65	73	1,060	0,255	47,5	0,530	10 15	-	351-0065-0000
- / 70	79	0,990	0,210	52,0	0,590	10 15	-	351-0070-0000
3 / 75	84	0,920	0,195	54,5	0,640	10 15	20	351-0075-0000
- / 80	89	0,860	0,175	58,0	0,680	10 15	-	351-0080-0000
3,5 / 89-90	99	0,770	0,155	64,0	0,750	10	15	351-0090-0000
4 / 100	109	0,690	0,120	70,0	0,970	10 15	20	351-0100-0000
- / 110	119	0,630	0,110	76,0	1,060	10 15	-	351-0110-0000
4,5 / 114-115	124	0,605	0,105	78,5	1,110	10	15	351-0115-0000
4,72 / 120	129	0,580	0,105	82,0	1,160	10 15	-	351-0120-0000
5 / 125	134	0,560	0,085	84,5	1,200	10 15	-	351-0125-0000
- / 130	139	0,535	0,085	88,0	1,250	10	15	351-0130-0000

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at [www.norres.com](http://www.norres.com). The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.

I.D. in / mm	O.D. mm	Over- pressure bar	Under- pressure bar	Bending Radius mm	Weight kg/m	Dimensions in Stock m	Further Production Lengths m	Order No.
5,5 / 140	149	0,495	0,085	94,0	1,340	10	15	351-0140-0000
6 / 150	159	0,460	0,075	100,0	1,520	10 15	20	351-0150-0000
6,3 / 160	169	0,435	0,065	106,0	1,610	10	15	351-0160-0000
6,5 / 165	174	0,422	0,065	108,5	1,660	-	10 15	351-0165-0000
- / 170	179	0,410	0,065	110,0	1,710	10	15	351-0170-0000
- / 175	184	0,400	0,055	114,5	1,760	10	15	351-0175-0000
7 / 178-180	189	0,385	0,055	118,0	1,810	10	15	351-0180-0000
8 / 200	209	0,350	0,055	130,0	2,000	10 15	-	351-0200-0000
- / 225	234	0,310	0,040	144,5	2,160	10	15	351-0225-0000
9 / 228-229	237	0,300	0,037	146,0	2,190	-	10 15	351-0228-0000
- / 250	259	0,280	0,020	160,0	2,390	10	15	351-0250-0000
10 / 254	263	0,276	0,020	163,0	2,430	-	10 15	351-0254-0000
- / 275	284	0,255	0,020	174,5	2,630	10	-	351-0275-0000
11 / 280	289	0,250	0,020	178,0	2,670	10	-	351-0280-0000
- / 300	309	0,230	0,020	190,0	2,860	10	-	351-0300-0000
12 / 305	314	0,220	0,020	193,0	2,910	-	10	351-0305-0000
- / 315	324	0,220	0,020	198,5	3,000	-	10	351-0315-0000
- / 325	334	0,215	0,015	204,5	3,100	-	10	351-0325-0000
13 / 330	339	0,210	0,015	208,0	3,150	-	10	351-0330-0000
- / 350	359	0,200	0,015	220,0	3,330	10	-	351-0350-0000
14 / 356	365	0,195	0,010	225,0	3,470	-	10	351-0356-0000
- / 375	384	0,185	0,010	236,5	3,900	-	10	351-0375-0000
- / 400	409	0,170	0,010	250,0	4,270	10	-	351-0400-0000
16 / 405-406	415	0,168	0,010	255,0	4,350	-	10	351-0406-0000
- / 450	459	0,155	0,010	283,0	4,800	-	10	351-0450-0000
18 / 457	466	0,152	0,010	288,0	4,880	-	10	351-0457-0000
- / 500	509	0,140	0,010	315,0	5,330	-	10	351-0500-0000
20 / 508	517	0,137	0,010	320,0	5,450	-	10	351-0508-0000

## Accessories



CLAMP 212



CLAMP 212 EC



CLAMP 217



CLAMP 213



CONNECT MOULD  
ASSEMBLY 233



CONNECT THREAD  
FITTING 234



CONNECT TRI-CLAMP  
FITTING 245



CONNECT DAIRY FITTING  
247



CONNECT ASEPTIC  
FITTING 249



CONNECT 240 + 241



CONNECT 242



CONNECT 243



CONNECT 244



CONNECT 245



CONNECT 246



CONNECT 223



CONNECT 270-271

Overpressure and underpressure are recommended threshold operating values, products can be subjected to higher loads upon request. The bending radius is measured through the inside of the hose arch. Additional technical data at [www.norres.com](http://www.norres.com). The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.